

# Electric pumps Application & selection

Shown: ZW5020HE-FT22



Z-Class electric pumps are designed for use in the harshest manufacturing environments. The pumps provide reliable and durable performance in a wide variety of configurations.

#### The standard for workholding applications

- · Features Z-Class high-efficiency pump design; higher oil flow and by-pass pressure, cooler running and requires 18% less current than comparable pumps
- Totally enclosed, fan cooled industrial electric motors supply extended life and stand up to harsh industrial environments
- Multiple valve and reservoir configurations provide application specific models to match the most demanding workholding applications
- · High-strength, molded electrical enclosure protects electronics, power supplies and LCD readout from coolant and contamination.

# **Basic configurations**

All pumps listed in this chart include LCD electrical box, 20 litres reservoir, return line filter and either 0-420 bar pressure gauge or pressure transducer (solenoid valve models). For additional options, see the complete pump matrix on page 117.

#### **Pump type**

Valve/manifold type

Motor voltage

50/60 Hz

#### **ZW-Series with manifold**

- Used when supplying pressure to multiple valve circuits
- Valves must be supplied separately.



Pressure and tank ports 230 VAC, 3 ph Single station DO3 230 VAC, 3 ph 230 VAC, 3 ph Enerpac VP-series Two station DO3 230 VAC, 3 ph Four station DO3 230 VAC, 3 ph

#### ZW-Series with pallet coupling valve

- · Provides momentary pressure and flow to fixture
- Ideal for pallet disconnect systems.



4-way, 3-pos. solenoid operated 115 VAC, 1 ph 4-way, 3-pos. solenoid operated 230 VAC, 3 ph 4-way, 3-pos. solenoid operated 460 VAC, 3 ph

#### ZW-Series with continuous connection valve

- Provides solenoid control of one single or double-acting circuit
- · Control valve supplied with integrated pilot operated check to ensure positive pressure holding.

4-way, 3-pos. solenoid operated 115 VAC, 1 ph 230 VAC, 3 ph 4-way, 3-pos. solenoid operated 4-way, 3-pos. solenoid operated 460 VAC, 3 ph

#### ZW-Series with manual valve

- Provides manual control of one single or double-acting circuit
- Control valve supplied with center holding function to ensure positive position holding.



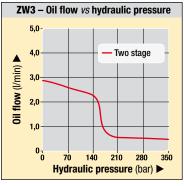
115 VAC, 1 ph 4-way, 3-pos. manually operated 4-way, 3-pos. manually operated 230 VAC, 3 ph 4-way, 3-pos. manually operated 460 VAC, 3 ph

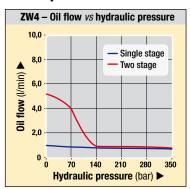
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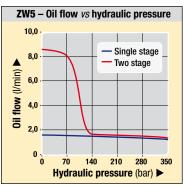
System Components

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#### Output oil flow versus hydraulic pressure







**ZW3 Series** Output oil flow at 0,54 I/min at 350 bar

LCD Electric Model Nr.

LCD Electric Model Nr.

**ZW4 Series** 

Output oil flow at

0,82 I/min at 350 bar

**ZW5 Series** Output oil flow at 1,64 I/min at 350 bar

LCD Electric Model Nr.

| ZW3020HG-FE01 | ZW4020HG-FW01 | ZW5020HG-FW01 |  |
|---------------|---------------|---------------|--|
| ZW3020HG-FE11 | ZW4020HG-FW11 | ZW5020HG-FW11 |  |
| ZW3020HG-FE12 | ZW4020HG-FW12 | ZW5020HG-FW12 |  |
| ZW3020HG-FE21 | ZW4020HG-FW21 | ZW5020HG-FW21 |  |
| ZW3020HG-FE41 | ZW4020HG-FW41 | ZW5020HG-FW41 |  |
|               |               |               |  |
|               |               |               |  |
| ZW3420DB-FT   | ZW4420DB-FT   | ZW5420DB-FT   |  |
| ZW3420DE-FT   | ZW4420DE-FT   | ZW5420DE-FT   |  |
| ZW3420DW-FT   | ZW4420DW-FT   | ZW5420DW-FT   |  |
|               |               |               |  |
|               |               |               |  |
|               |               |               |  |
|               |               |               |  |
| ZW3420FB-FT   | ZW4420FB-FT   | ZW5420FB-FT   |  |
| ZW3420FE-FT   | ZW4420FE-FT   | ZW5420FE-FT   |  |
| ZW3420FW-FT   | ZW4420FW-FT   | ZW5420FW-FT   |  |
|               |               |               |  |
|               |               |               |  |
|               |               |               |  |
|               |               |               |  |
| ZW3420LB-FG   | ZW4420LB-FG   | ZW5420LB-FG   |  |
| ZW3420LE-FG   | ZW4420LE-FG   | ZW5420LE-FG   |  |
| ZW3420LW-FG   | ZW4420LW-FG   | ZW5420LW-FG   |  |
|               |               |               |  |
|               |               |               |  |
|               |               |               |  |
|               |               |               |  |

Flow rate: 0,54 - 1,64 I/min

Pressure: 350 bar max

Motor: 0,75 - 1,12 kW

Reservoir: 8 - 40 litres

E Bombas eléctricas

F Centrale hydraulique

D Tauchpumpe







### Important

All Z-Class electric pumps are CSA and CE compliant.





LCD electrical package is required for pumps utilizing electric valves, or optional accessories such as the pressure transducer, level switch, pressure switch or heat exchanger.

Single-stage pumps provide constant flow throughout the entire pressure range via a radial piston pump. Two-stage pumps provide high flow via a gear pump until the bypass pressure is reached. At pressures above the bypass setting, the radial piston pump provides flow to the maximum pressure.

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# Power Sources



# Electric pumps Dimensions & options

Shown: ZW5020HE-FT22



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#### **ZW-series**

Z-Class electric pumps are designed for use in the harshest manufacturing environments. The pumps provide reliable and durable performance in a wide variety of configurations.

- Efficient design reduces heat generation and reduces power consumption
- Balanced pump section reduces vibration improving durability and sound levels
- Optional back-lit LCD readout provides hour and cycle counts, low voltage warnings and pressure read-out when used with pressure transducer
- Low-voltage pendant on solenoid valve models with sealed switches improves operator safety
- Z-Class electric pumps can be supplied with factory installed accessories such as valve manifold, pressure transducer, and return line filter, creating a complete power unit solution.

Flow: 0,54 - 1,64 l/min

Pressure: 350 bar

Motor: 0,75 - 1,12 kW

(E) Bombas eléctricas

Reservoir: 8 - 40 litres

- F Centrale hydraulique
- D Tauchpumpe

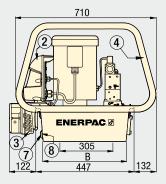


# User adjustable relief valve

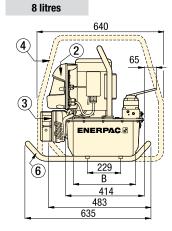


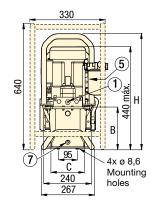
All ZW-Series have a user adjustable relief valve to allow the operator to easily set the optimum working pressure.

#### 10, 20, 40 litres



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- ① Pump mounted manifold
- User adjustable relief valve
- 3/8" NPTF on A and B ports
- 1/4" NPTF on auxiliary ports
- ② Electric Box (Optional w/manual valve)
- 3 Heat Exchanger (Optional)
- 4 Roll Bar (Optional)
- ⑤ Return Line Filter (Optional)
- Skid Bar (Optional)
- Oil Drain
- ® Oil Level/Temperature Switch (Optional)

# Product dimensions in mm [ → ♦ ]

| Usable oil capacity | ZW Series pump dimensions |     |     |     |     |     |     |  |
|---------------------|---------------------------|-----|-----|-----|-----|-----|-----|--|
| litres              | Α                         | В   | С   | D   | D1  | E   | н   |  |
| 8                   | 206                       | 287 | 168 | -   | -   | -   | 574 |  |
| 10                  | 155                       | 419 | 305 | 384 | 371 | 279 | 599 |  |
| 20                  | 180                       | 419 | 422 | 500 | 488 | 396 | 625 |  |
| 40                  | 269                       | 399 | 505 | 577 | 572 | 480 | 714 |  |

## Product selection

| Output flow rate at 50 Hz |        |         |         |         | Pump<br>series | Motor size | Relief Valve adjustment | Sound level |
|---------------------------|--------|---------|---------|---------|----------------|------------|-------------------------|-------------|
| (I/min)                   |        |         |         |         |                | range      |                         |             |
| 7 bar                     | 50 bar | 115 bar | 210 bar | 350 bar |                | kW         | bar                     | dBA         |
| 2,80                      | 2,68   | 2,32    | 0,54    | 0,54    | ZW3 *          | 0,75       | 70 - 350                | 75          |
| 5,19                      | 4,17   | -       | 0,86    | 0,82    | ZW4            | 0,75       | 70 - 350                | 75          |
| 8,74                      | 8,23   | -       | 1,68    | 1,64    | ZW5            | 1,12       | 70 - 350                | 75          |

\* Constant flow rate for single-stage models.

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#### ▼ This is how a ZW-series Model number is built:

Product Type

Flow Group Valve Type

Usable Oil Capacity

Valve Voltage Options 1 Operation

Manifold **Options** 

1 Product type

 $\mathbf{Z} = Z$ -Class Pump

Motor

Type

2 Motor type

W = Workholding Electric

3 Flow group

3 = 0.54 l/min

4 = 0.82 l/min

5 = 1,64 l/min

4 Valve type

0 = No valve or valve manifold

2 = 3-way, 2-position, manual valve

3 = 3-way, 3-position, manual valve

4 = 4-way, 3-position, manual or solenoid valve

**6** = 3-way, 3-position, tandem center w/P.O. check (manual only)

8 = 4-way, 3-position, tandem center w/P.O. check (manual only)

5 Usable oil capacity

8 = 8 litres (2 gallon)

10 = 10 litres (2,5 gallon)

**20** = 20 litres (5 gallon)

40 = 40 litres (10 gallon)

#### 6 Valve operation

**D** = Solenoid valve (pallet coupling) with pendant and LCD (valve type 4)

**F** = Solenoid valve (continuous connection) with pendant and LCD (valve type 4)

G = Valve manifold without LCD (valve type 0)

H = Valve manifold with LCD (valve type 0)

L = Manual valve with LCD (without pendant, valve type 2, 3, 4, 6 or 8)

M = Manual valve without LCD (valve type **2, 3, 4, 6** or **8**)

N = No valve, without LCD (valve type 0)

**W** = No valve with LCD (valve type **0**)

## 😢 Example \_

The **ZW5810LG-FT** is a 1,64 l/min, 2-stage pump with a manual 4-way, 3 position tandem center valve, integrated P.O. check, LCD electrical box, 10 litres reservoir, 208-240 volt 3-phase motor, return line filter and pressure transducer.

#### 7 Power supply

Single Phase

 $\mathbf{B} = 115 \text{V}, 1 \text{ ph}, 50-60 \text{ Hz}^3$ 

**E** = 208-240V, 1 ph, 50-60 Hz European plug

I = 208-240V, 1 ph, 50-60 Hz **USA** plug

Three Phase

M = 190-200V, 3 ph, 50/60 Hz

G = 208-240V, 3 ph, 50/60 Hz

W = 380-415V, 3 ph, 50/60 Hz

K = 440V, 3 ph, 50/60 Hz

J = 460-480V, 3 ph, 50/60 Hz

R = 575V, 3 ph, 50/60 Hz

#### 8 Options<sup>2</sup>

F = Return line filter, 25 micron

**G** = 0-420 bar pressure gauge, 63,5 mm<sup>5</sup>

**H** = Heat exchanger <sup>4</sup>

L = Level/temperature switch 4

N = No handles (lifting eyes only)<sup>2</sup>

**P** = Pressure switch <sup>4</sup>

R = Roll bars

S = Single stage

T = Pressure transducer 4

U = Foot switch 4

#### Manifold options 5 (Pump types G and H only)

01 = Pressure & tank porting manifold

**11** = Single station D03

12 = VP series manifold

13 = Single station CETOP

21 = 2 station D03

22 = 2 station CFTOP

41 = 4 station D03

42 = 4 station CETOP

Options should be specified in alphabetical order.

Unless specified, all pumps are supplied with reservoir handles.

115 volt pumps are supplied with CE and CSA approved 15 Amp plug for intermittent use. 20 Amps circuit recommended for frequent

These options require LCD electrical package.

Pressure gauge not available on pump models with pressure transducer. Pressure transducer provides digital pressure readout on LCD display.

Pressure switch option is only used as input to a customer control. It is not used with the LCD electrical package.

Flow: 0,54 - 1,64 I/min

Pressure: 350 bar

Motor: 0,75 - 1,12 kW

Reservoir: 8 - 40 litres

(E) Bombas eléctricas

(F) Centrale hydraulique

D Modulare Spannpumpe





# Example

ZW4020GE-FGS21 is a 0,82 l/min, single-stage pump with a 2 station D03 manifold, standard electric without LCD, 20 litres reservoir, 230 volt, 50/60 Hz motor, return line filter and 0-420 bar pressure gauge.

**ZW4410DW-T** is a 0,82 l/min, 2-stage pump with a pallet de-coupling valve, LCD electrical box, 10 litres reservoir, 380-415 volt 3-phase motor and pressure transducer.

ZW5040HG-FGL01 is a 1,64 l/min, 2-stage pump with a pressure and tank manifold, LCD electrical box, 40 litres reservoir, 230 Volt 3-phase motor, return line filter, 0-420 bar pressure gauge and level and temperature shutdown switch.

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Pallet Components

System Components

Yellow Pages